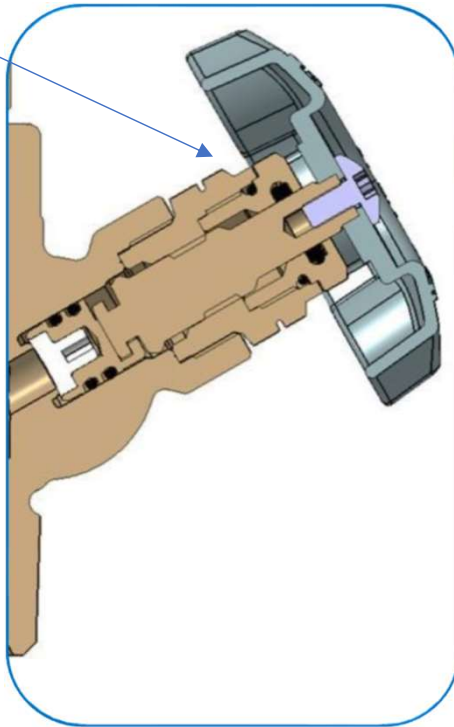




Rotarex SRG DoubleBonnet Assemblies: Replacement Instructions

The DoubleBonnet assembly is designed to allow for quick and easy repair of the bonnet stem packing in certain **Rotarex SRG** Multivalve assemblies and service valves on active propane systems. If the container is empty, then the entire DoubleBonnet assembly can be replaced.

DoubleBonnet Assembly

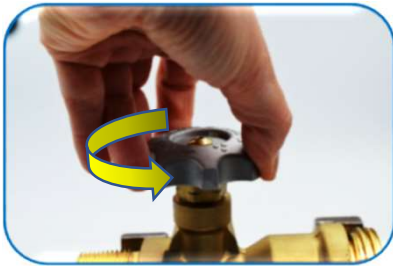


The DoubleBonnet feature allows for repair of the valve’s bonnet stem packing in minutes, without interrupting gas service to your customers or removal of product in your container. DoubleBonnet repair kit 483-043-2001, should be used to repair the bonnet stem packing. Repair is simple and can be done by following the steps below:

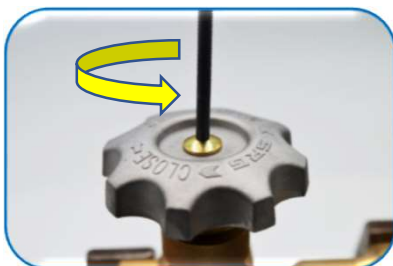
There are two ways to repair the DoubleBonnet Assembly:

- 1. Valve closed -- valve should be fully closed if it is installed on tank or cylinder that is pressurized but not connected to an operating LP-Gas system.**
- 2. Valve open -- valve should be fully open and back seated if it is installed on a tank or cylinder that is pressurized and connected to an operating LP-Gas system.**

1:
For repair with valve in service, turn the handwheel counterclockwise as far as possible to assure valve is completely opened and back seated.



2:
Remove the self-tapping screw and handwheel.



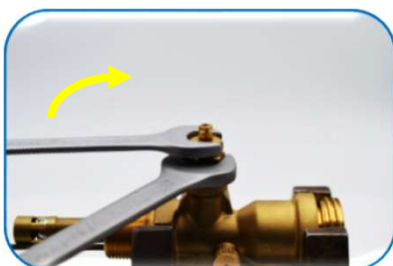
3:
Holding the lower section of the DoubleBonnet assembly in place with a wrench, use a second wrench to remove the upper bonnet packing assembly.



4:
Thread the new upper bonnet packing assembly into the lower section of the DoubleBonnet assembly.



5:
Tighten upper packing assembly with **50Nm** torque.



6:
Reassemble the handwheel and check valve for leaks.

