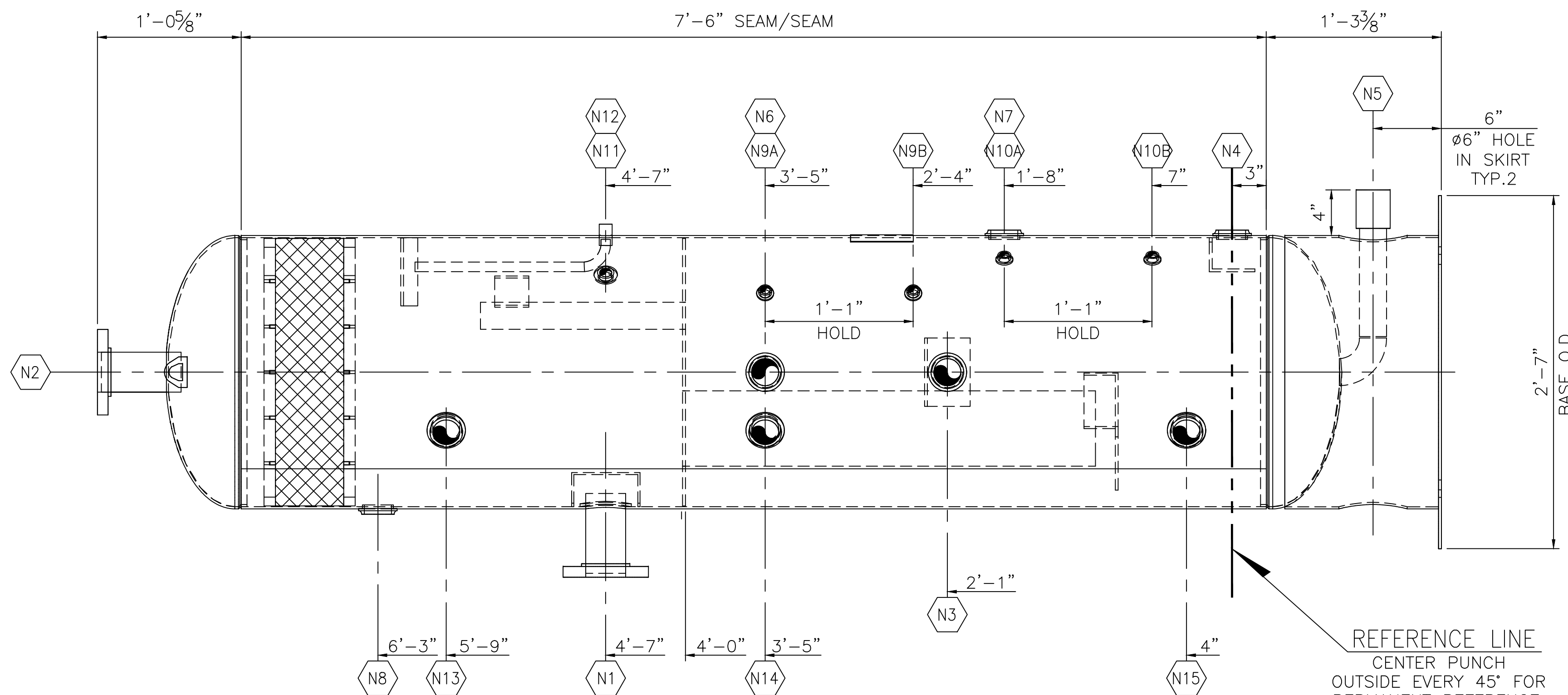
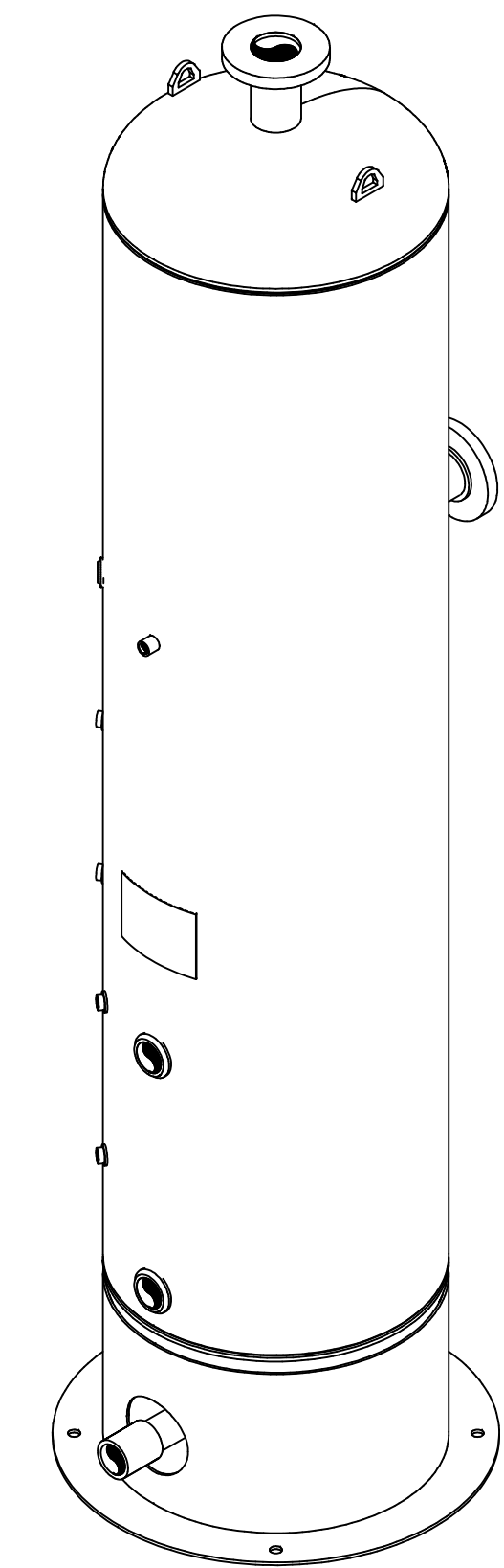


PLAN VIEW
SCALE 1 1/2" = 1'-0"
(TRUE ORIENTATION)



ELEVATION VIEW
SCALE 1 1/2" = 1'-0"

REFERENCE LINE
CENTER PUNCH
OUTSIDE EVERY 45' FOR
PERMANENT REFERENCE.
ALL TAIL DIMENSIONS
ARE TO THIS LINE.



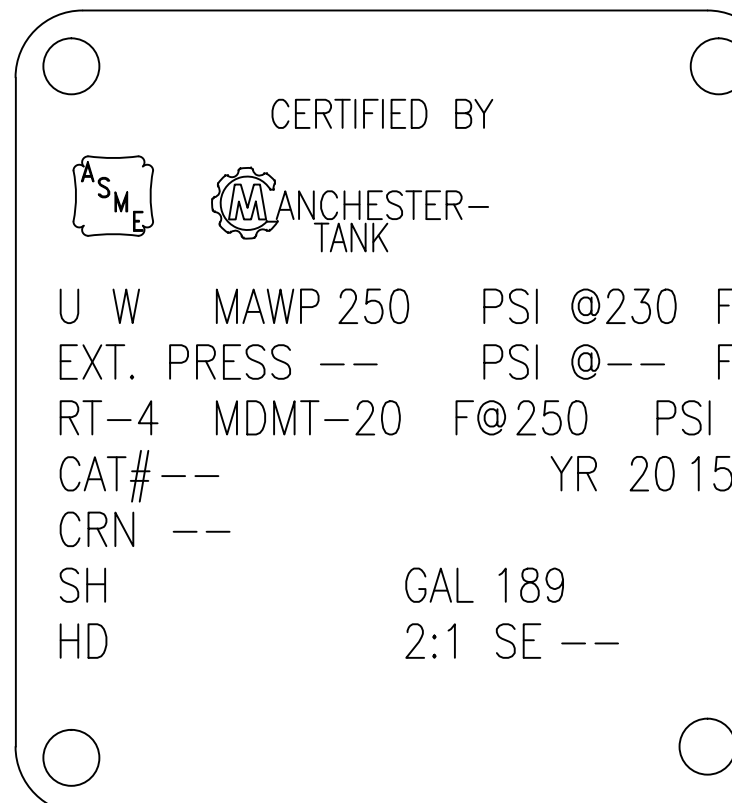
ISOMETRIC VIEW
SCALE NONE

MARK	REQ'D.	SIZE	RATING & TYPE	SERVICE	NECK O.D.	NECK SCH.	O.S. PROJECTION	I.S.	REIN. PAD SIZE	WELDING DETAIL NO.	A	B	C
N15	1	2"	1500# NPT	LIQUID LLSD	-	-	-	-	-	W13	3/16"	-	-
N14	1	2"	1500# NPT	OIL HLSD	-	-	-	-	-	W13	3/16"	-	-
N13	1	2"	1500# NPT	LIQUID HLSD	-	-	-	-	-	W13	3/16"	-	-
N12	1	1/2"	3000# CPLG	PI/SUPPLY	-	-	-	-	-	W14	3/16"	-	-
N11	1	3/4"	1500# NPT	TEMPERATURE INDICATOR	-	-	-	-	-	W13	3/16"	-	-
N10B	1	1/2"	1500# NPT	INTERFACE LEVEL GAUGE (LOWER)	-	-	-	-	-	W13	3/16"	-	-
N10A	1	1/2"	1500# NPT	INTERFACE LEVEL GAUGE (UPPER)	-	-	-	-	-	W13	3/16"	-	-
N9B	1	1/2"	1500# NPT	OIL LEVEL GAUGE (LOWER)	-	-	-	-	-	W13	3/16"	-	-
N9A	1	1/2"	1500# NPT	OIL LEVEL GAUGE (UPPER)	-	-	-	-	-	W13	3/16"	-	-
N8	1	2"	1500# NPT	RELIEF	-	-	-	-	-	W13	3/16"	-	-
N7	1	2"	1500# NPT	INTERFACE LEVEL CONTROLLER	-	-	-	-	-	W13	3/16"	-	-
N6	1	2"	1500# NPT	OIL LEVEL CONTROLLER	-	-	-	-	-	W13	3/16"	-	-
N5	1	2"	3000# CPLG	DRAIN	-	-	FLUSH	-	-	W3	1/8"	-	-
N4	1	2"	1500# NPT	WATER OUTLET	-	-	-	-	-	W13	3/16"	-	-
N3	1	2"	1500# NPT	OIL OUTLET	-	-	-	-	-	W13	3/16"	-	-
N2	1	3"	150# RFSO	GAS OUTLET	3.50"	S/40	ELEV. 1.00"	-	-	W7/W15	1/4"	1/4"	-
N1	1	3"	150# RFSO	INLET	3.50"	S/40	6.00"	1.00"	-	W7/W15	1/4"	-	-

NOZZLE SCHEDULE & WELDING DETAILS

NOZZLE NOTES: 1) DRILL AND TAP 1/4" N.P.T. HOLE IN REINFORCING PADS. 2) INSIDE EDGES OF NOZZLE NECKS SHALL BE ROUNDED TO 1/8" RAD. OR HALF THE WALL THICKNESS IF LESS THAN 1/4". 3) GOUGE, GRIND OR CHIP INSIDE TO SOUND METAL BEFORE MAKING WELD "b". 4) NOZZLE PROJ. ARE FROM SHORT SIDE.

NAMEPLATE DATA



TOTAL WEIGHT = 750 LBS.

TOLERANCES (EXCEPT AS NOTED)

FRACTIONAL
± 1/8"
DECIMAL
± 0.125"
ANGULAR
± 1°

FABRICATION NOTES:

- UNLESS NOTED OTHERWISE, ALL WELDS ARE TO BE 3/16" FILLET WELDS.
- ALL FLANGE BOLT HOLES TO STRADDLE VESSEL CENTERLINES.
- EACH CONNECTION TO BE TAGGED W/ ABBREVIATION SERVICE DESCRIPTION



THIS DRAWING IS THE PROPERTY OF MANCHESTER TANK AND IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SPECIFICALLY FURNISHED.

CUSTOMER: **MANCHESTER TANK**

TITLE: **VERTICAL 3 PHASE LP SEPARATOR**
24" OD x 7'-6" S/S @ 250 PSIG
ELEVATION & PLAN VIEW

REV	DESCRIPTION	DATE	BY	CHK
A	ISSUED FOR INFORMATION	06/18/15	MCH	JEG

DRW. NO.	DATE	CHK BY	DATE	SCALE	REV
309699-S	06/18/15	JEG	06/18/15	AS NOTED	A