



NO. QTY	DESCRIPTION	SPEC	SUB-DWG.
S1 1	FLAT FLANGE	SA-181-70	
H1 2	RADIAL FLANGE	SA-181-70	
F1 2	1 NPT 1500# FLAT FLANGE	SA-181-70	
F2 1	1/4 NPT 1500# FLAT FLANGE	SA-181-70	
F3 1	3 NPT 3000# HALF COUPLING	SA-105	
C1 3	12" X 16" X 3/4" X 4" 300# MANWAY	SA-106-C	
M1 1	1/2" X 4" X 4" STANDARD LIFT LUG	A85015	
A1 4	STANDARD 8" SKIRT ASSEMBLY FOR 42" DIA. TANK	A85006	
NP 1	ASME DATA PLATE	C1010	

REV	DATE	BY	REVISION
A		JC	
B		BK	

APP	XREF	REV	NOTES
JC			
AMA			

SPECIFICATIONS	
O.D. 42	LGH. 117
MANIP 200 PSI @ 400 F	SH. HD.
RT- MDMT -20 F @ 200 PSI	QAL. 660 SA. 115
EXMT UG20(f) TEST PSI	WT. 1400 CU. FT. 86.2
CRN ---	CORR ALW SH HD
WELD DETAILS: M-1932	CODE ASME SEC. VIII DIV. 1
STD. TOLERANCES (UNLESS OTHERWISE NOTED): M-2461	PER DATE OF DWG/LAST REV

DRAWN BY: C. HAYRE	DATE:	SCALE: NONE
APP. BY: J. REED	DATE:	DRAWING NO. 302440



STANDARD VERTICAL AIR RECEIVER

Q: 30000

ENG. DATE
O.C. DATE