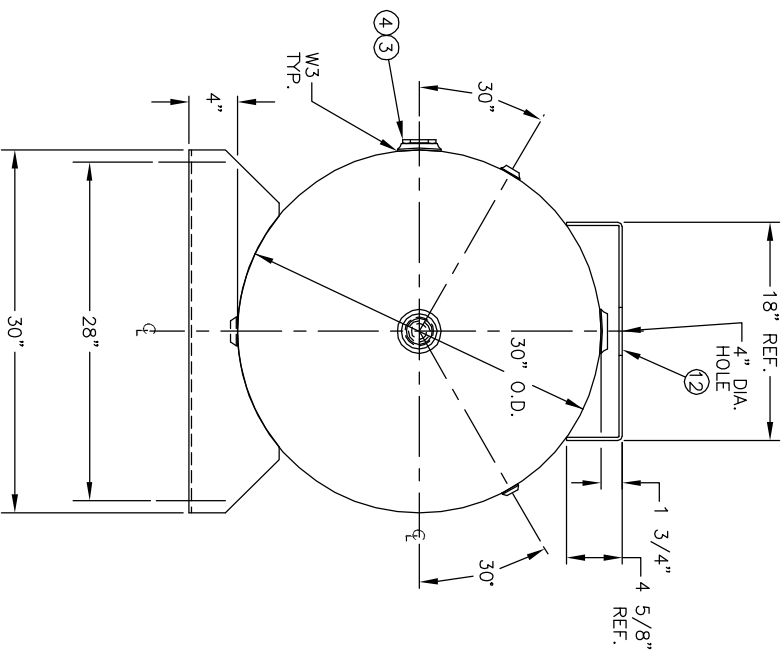
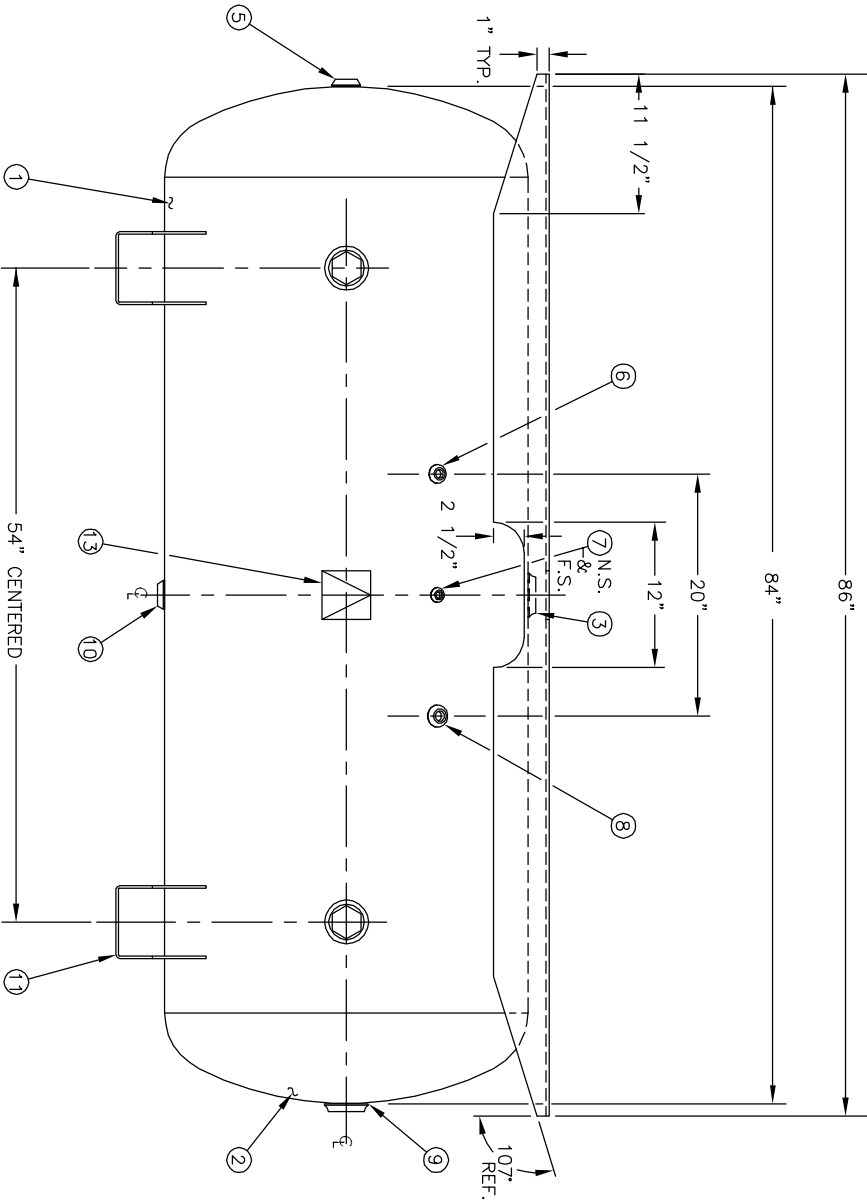


CODE/ADDENDA APPROVED
 RELEASED FOR PRODUCTION
 Q.C. _____ DATE _____



NO. QTY	DESCRIPTION	SPEC	SUB-DWG.
1 1		SA-414-G	
2 2		SA-414-G	
3 3	2"-NPT 1500# RADIAL FLANGE	SA-181-70	
4 2	2"-NPS PLUG	SA-181-70	
5 1	1"-NPT 1500# FLAT FLANGE	SA-181-70	
6 1	3/8"-NPT 1500# FLAT FLANGE	SA-181-70	
7 2	1/4"-NPT 1500# FLAT FLANGE	SA-181-70	
8 1	1/2"-NPT 1500# FLAT FLANGE	SA-181-70	
9 1	2"-NPT 1500# FLAT FLANGE	SA-181-70	
10 1	1"-NPT 1500# RADIAL FLANGE	SA-181-70	
11 2	STANDARD SADDLE FOR 30" DIA.		A84452
12 1	1/4" X 26 1/4" X 86" PLATFORM	C1010	
13 1	ASME DATA PLATE	C1010	

SPECIFICATIONS

O.D. 30 LGH. 84
 MAMP 200 PSI @ 650 F
 RT - MDMT -20 F @ 200 PSI
 EXMT UG20(f) TEST PSI
 XRAY
 CRN F0628.1C
 WELD DETAILS: M-1932
 STD. TOLERANCES (UNLESS OTHERWISE NOTED): M-2461

MANCHESTER TANK
 Q. 3000

**240 GALLON
 STD. HORIZ. W/EXTENDED PLATFORM**

SCALE: NONE
 DRAWING NO. 303181

DATE _____
 DRAWN BY _____
 APP. BY _____
 DATE _____

NOTES

REVISION

SM/DATE BY

JR

APP

JR

3